

Page: 1 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

1. PRODUCT AND COMPANY IDENTIFICATION

Dow Corning Corporation 24 Hour Emergency Telephone: (989) 496-5900

South Saginaw Road Customer Service: (989) 496-6000 Midland, Michigan 48686 Product Disposal Information: (989) 496-6315

CHEMTREC: (800) 424-9300

MSDS No.: 01002015 Revision Date: 2005/04/15

Generic Description: Silicone resin.

Physical Form: Liquid
Color: Brown
Odor: Solvent odor.

NFPA Profile: Health 2 Flammability 3 Instability/Reactivity 0

Note: NFPA = National Fire Protection Association

2. OSHA HAZARDOUS COMPONENTS

CAS Number	<u>Wt %</u>	Component Name
1330-20-7	30.0 - 60.0	Xylene
100-41-4	10.0 - 30.0	Ethylbenzene
8001-26-1	3.0 - 7.0	Linseed Oil
64742-94-5	3.0 - 7.0	Heavy aromatic petroleum solvent naphtha
91-20-3	<=0.4	Naphthalene
108-88-3	<1.0	Toluene

The above components are hazardous as defined in 29 CFR 1910.1200.

3. HAZARDS IDENTIFICATION

Potential Health Effects

Acute Effects

Eye: Direct contact may cause severe irritation. Vapor may cause eye irritation.

Skin: May cause moderate irritation.

Inhalation: Vapor may irritate nose and throat. Overexposure by inhalation may cause drowsiness,

dizziness, confusion or loss of coordination.



Page: 2 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Oral: Aspiration of liquid while vomiting may injure lungs seriously.

Prolonged/Repeated Exposure Effects

Skin: Overexposure may injure internally if absorbed. Repeated skin contact may cause allergic

skin reaction. Repeated or prolonged contact may cause defatting and drying of skin which may result in skin irritation and dermatitis. Repeated or prolonged exposure may irritate

seriously.

Inhalation: Overexposure by inhalation may injure the following organ(s): Blood. Liver. Kidneys. Lungs.

Nervous system. Bone marrow.

Oral: Repeated ingestion or swallowing large amounts may injure internally.

Signs and Symptoms of Overexposure

No known applicable information.

Medical Conditions Aggravated by Exposure

No known applicable information.

The above listed potential effects of overexposure are based on actual data, results of studies performed upon similar compositions, component data and/or expert review of the product. Please refer to Section 11 for the detailed toxicology information.

4. FIRST AID MEASURES

Eye: Immediately flush with water for 15 minutes. Get medical attention.

Skin: Remove from skin and immediately flush with water for 15 minutes. Get medical attention if

irritation or ill effects develop or persist.

Inhalation: Remove to fresh air. Get medical attention if ill effects persist.

Oral: Get immediate medical attention. Only induce vomiting at the instructions of a physician.

Never give anything by mouth to an unconscious person.

Comments: Treat according to person's condition and specifics of exposure.

5. FIRE FIGHTING MEASURES

Flash Point: 77 °F / 25 °C (Pensky-Martens Closed Cup)

Autoignition Temperature: Not determined.

Flammability Limits in Air: Not determined.

Extinguishing Media: On large fires use dry chemical, foam or water spray. On small fires use carbon dioxide

(CO2), dry chemical or water spray. Water can be used to cool fire exposed containers.



Unusual Fire Hazards:

DOW CORNING CORPORATION Material Safety Data Sheet

Page: 3 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Fire Fighting Measures: Self-contained breathing apparatus and protective clothing should be worn in fighting large

fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

your local emergency plan. Use water spray to keep lire exposed containers cool.

Vapors are heavier than air and may travel to a source of ignition and flash back. Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding

and grounding or inert gas purge.

Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat conditions may evolve the following hazardous decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

6. ACCIDENTAL RELEASE MEASURES

Containment/Clean up: Remove possible ignition sources. Determine whether to evacuate or isolate the area

according to your local emergency plan. Observe all personal protection equipment recommendations described in Sections 5 and 8. For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbant. Clean area as appropriate since spilled materials, even in small quantities, may present a slip hazard. Final cleaning may require use of steam, solvents or detergents. Dispose of saturated absorbant or cleaning materials appropriately, since spontaneous heating may occur. Local, state and federal laws and regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which federal, state and local laws and regulations are applicable. Sections 13 and 15 of this MSDS provide information regarding

certain federal and state requirements.

Note: See section 8 for Personal Protective Equipment for Spills. Call (989) 496-5900, if additional information is required.

7. HANDLING AND STORAGE

Use with adequate ventilation. Traces of benzene (carcinogen) may form if heated in air above 300 F (149 C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements. Avoid eye exposure. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Do not take internally.

Static electricity will accumulate and may ignite vapors. Prevent a possible fire hazard by bonding and grounding or inert gas purge. Keep container closed and away from heat, sparks, and flame.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<u>CAS Number</u> <u>Component Name</u> <u>Exposure Limits</u>



Page: 4 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

1330-20-7 Xylene Observe xylene limits. OSHA PEL (final rule) and ACGIH

TLV: TWA 100 ppm, STEL 150 ppm.

100-41-4 Ethylbenzene OSHA PEL (final rule): TWA 100 ppm, 435 mg/m3. ACGIH

TLV: TWA 100 ppm, STEL 125 ppm.

64742-94-5 Heavy aromatic petroleum solvent

naphtha

Observe petroleum distillates limits. OSHA PEL (final rule):

TWA 400 ppm.

91-20-3 Naphthalene OSHA PEL (final rule): TWA 10 ppm and ACGIH TLV-skin:

TWA 10 ppm, STEL 15 ppm.

Engineering Controls

Local Ventilation: Recommended. General Ventilation: Recommended.

Personal Protective Equipment for Routine Handling

Eyes: Use chemical worker's goggles.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as

soon as possible and thoroughly flush affected areas with cool water. Chemical protective

gloves are recommended.

Suitable Gloves: Silver Shield(R). 4H(R).

Inhalation: Use respiratory protection unless adequate local exhaust ventilation is provided or exposure

assessment demonstrates that exposures are within recommended exposure guidelines. IH

personnel can assist in judging the adequacy of existing engineering controls.

Suitable Respirator: General and local exhaust ventilation is recommended to maintain vapor exposures below

recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29)

CFR 1910.134) and use NIOSH/MSHA approved respirators.

Personal Protective Equipment for Spills

Eyes: Use full face respirator.

Skin: Wash at mealtime and end of shift. If skin contact occurs, change contaminated clothing as

soon as possible and thoroughly flush affected areas with cool water. Chemical protective

gloves are recommended.



Page: 5 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Inhalation/Suitable

Respirator:

Respiratory protection recommended. Follow OSHA Respirator Regulations (29 CFR 1910.134) and use NIOSH/MHSA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Precautionary Measures:

Avoid eye exposure. Avoid skin contact. Avoid breathing vapor, mist, dust, or fumes. Keep container closed. Do not take internally. Use reasonable care.

Comments:

Traces of benzene (carcinogen) may form if heated in air above 300 F (149 C). Provide ventilation to control vapor exposure within inhalation guidelines when handling at elevated temperatures. Review the OSHA benzene regulation for detailed information on safe handling requirements.

When heated to temperatures above 150 degrees C in the presence of air, product can form formaldehyde vapors. Formaldehyde is a potential cancer hazard, a known skin and respiratory sensitizer, and an irritant to the eyes, nose, throat, skin, and digestive system. Safe handling conditions may be maintained by keeping vapor concentrations within the

OSHA Permissible Exposure Limit for formaldehyde.

Note: These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding aerosol inhalation toxicity, please refer to the guidance document regarding the use of silicone-based materials in aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Form: Liquid

Color: Brown

Odor: Solvent odor.

Specific Gravity @ 25°C: 1.002

Viscosity: 105 cSt

Freezing/Melting Point: Not determined.

Boiling Point: > 130 °C

Vapor Pressure @ 25°C: Not determined.

Vapor Density: Not determined. Solubility in Water: Not determined.

pH: Not determined.

Volatile Content: Not determined.

Note: The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Chemical Stability: Stable.

Hazardous Hazardous polymerization will not occur.

Polymerization:



Page: 6 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Conditions to Avoid: None.

Materials to Avoid: Oxidizing material can cause a reaction.

11. TOXICOLOGICAL INFORMATION

Special Hazard Information on Components

Carcinogens			
CAS Number	<u>Wt %</u>	Component Name	
100-41-4	10.0 - 30.0	Ethylbenzene	IARC Group 2B - Possibly Carcinogenic to Humans.
91-20-3	<=0.4	Naphthalene	IARC Group 2B - Possibly Carcinogenic to Humans. NTP - Reasonably Anticipated to be a Human Carcinogen.
Teratogens			
CAS Number	<u>Wt %</u>	Component Name	
100-41-4	10.0 - 30.0	Ethylbenzene	Evidence of teratogenicity (birth defects) in laboratory animals.
Mutagens			
CAS Number	<u>Wt %</u>	Component Name	
100 11 1		- 4. 11	0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

100-41-4 10.0 - 30.0 Ethylbenzene Genetically active in IN VIVO assay(s).

Sensitizers

CAS Number Wt % Component Name

8001-26-1 3.0 - 7.0Linseed Oil Possible skin sensitizer.

12. ECOLOGICAL INFORMATION

Environmental Fate and Distribution

Complete information is not yet available.

Environmental Effects

Complete information is not yet available.



Page: 7 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Fate and Effects in Waste Water Treatment Plants

Complete information is not yet available.

Ecotoxicity Classification Criteria

Hazard Parameters (LC50 or EC50)		High	Medium	Low
	Acute Aquatic Toxicity (mg/L)	<=1	>1 and <=100	>100
	Acute Terrestrial Toxicity	<=100	>100 and <= 2000	>2000

This table is adapted from "Environmental Toxicology and Risk Assessment", ASTM STP 1179, p.34, 1993.

This table can be used to classify the ecotoxicity of this product when ecotoxicity data is listed above. Please read the other information presented in the section concerning the overall ecological safety of this material.

13. DISPOSAL CONSIDERATIONS

RCRA Hazard Class (40 CFR 261)

When a decision is made to discard this material, as received, is it classified as a hazardous waste? Yes

Characteristic Waste:

Ignitable: D001

TCLP: D018

State or local laws may impose additional regulatory requirements regarding disposal.

Call (989) 496-6315, if additional information is required.

14. TRANSPORT INFORMATION

DOT Road Shipment Information (49 CFR 172.101)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: XYLENE/ETHYLBENZENE

Hazard Class: 3

UN/NA Number: UN1993

Packing Group: III

Hazard Label(s): FLAMMABLE LIQUID LABEL

Ocean Shipment (IMDG)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: XYLENE/ETHYLBENZENE

Hazard Class: 3



Page: 8 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

UN Number: 1993

Packing Group: III

Hazard Label(s): FLAMMABLE LIQUID

Marine Pollutant: Not Applicable

Air Shipment (IATA)

Proper Shipping Name: FLAMMABLE LIQUID, N.O.S.

Hazard Technical Name: XYLENE/ETHYLBENZENE

Hazard Class: 3

UN Number: 1993

Packing Group: III

Hazard Label(s): FLAMMABLE LIQUID

15. REGULATORY INFORMATION

Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

TSCA Status: All chemical substances in this material are included on or exempted from listing on the TSCA

Inventory of Chemical Substances.

EPA SARA Title III Chemical Listings

Section 302 Extremely Hazardous Substances (40 CFR 355):

None.

Section 304 CERCLA Hazardous Substances (40 CFR 302):

CAS Number	<u>Wt %</u>	Component Name
1330-20-7	35.0	Xylene
100-41-4	10.9	Ethylbenzene
91-20-3	<=0.46	Naphthalene
108-88-3	0.15	Toluene

Section 311/312 Hazard Class (40 CFR 370):

Acute: Yes Chronic: Yes



Page: 9 of 10 Version: 3.2

Revision Date: 2005/04/15

DOW CORNING 997(R) VARNISH

Fire: Yes Pressure: No Reactive: No

Section 313 Toxic Chemicals (40 CFR 372):

CAS Number	<u>Wt %</u>	Component Name
1330-20-7	35.0	Xylene
100-41-4	10.9	Ethylbenzene

Supplemental State Compliance Information

California

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm.

CAS Number	<u>Wt %</u>	Component Name	
100-41-4	10.0 - 30.0	Ethylbenzene	Carcinogenic.
91-20-3	<=0.4	Naphthalene	Carcinogenic.
108-88-3	<1.0	Toluene	Developmental toxin.

Massachusetts

CAS Number	<u>Wt %</u>	Component Name
1330-20-7	30.0 - 60.0	Xylene
100-41-4	10.0 - 30.0	Ethylbenzene

New Jersey

CAS Number	Wt %	Component Name
68037-66-1	40.0 - 70.0	Dimethyl, methyl, phenyl, phenylmethyl silicone resin
1330-20-7	30.0 - 60.0	Xylene
100-41-4	10.0 - 30.0	Ethylbenzene
8001-26-1	3.0 - 7.0	Linseed Oil



Page: 10 of 10 Version: 3.2

Revision Date: 2005/04/15

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64742-94-5	3.0 - 7.0	Heavy aromatic petroleum solvent naphtha
91-20-3	<=0.4	Naphthalene
Pennsylvania		
CAS Number	<u>Wt %</u>	Component Name
68037-66-1	40.0 - 70.0	Dimethyl, methyl, phenyl, phenylmethyl silicone resin
1330-20-7	30.0 - 60.0	Xylene
100-41-4	10.0 - 30.0	Ethylbenzene
8001-26-1	3.0 - 7.0	Linseed Oil
64742-94-5	3.0 - 7.0	Heavy aromatic petroleum solvent naphtha

16. OTHER INFORMATION

Prepared by: Dow Corning Corporation

These data are offered in good faith as typical values and not as product specifications. No warranty, either expressed or implied, is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate.

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